$56\frac{47}{48}$

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SERVICE PARTS LIST

Milwankee CATALOG NO.

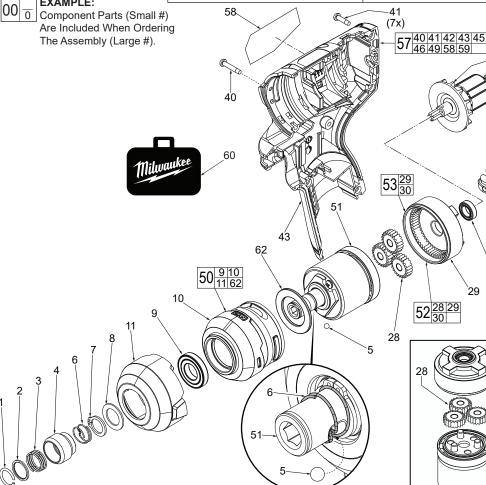
SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS M12™ FUEL™ SURGE™ 1/4" Hex Hydraulic Driver STARTING SERIAL NO

2551-20

REVISED BULLETIN DATE Apr. 2019 WIRING INSTRUCTION

SEE PAGE 2

EXAMPLE:



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	PART NO.	DESCRIPTION OF PART	NO. REQ.
	34-60-0725	'C' Retaining Ring	(1)
	45-88-1881	Double Chamfer Washer	(1)
	40-50-1470	Spring	(1)
	45-22-2643	Sleeve	(1)
	02-02-0170	3.5mm Steel Ball	(1)
	40-50-0008	Anvil Spring	(1)
	34-60-0002	Retaining Ring	(1)
	45-88-0177	Washer	(1)
		Ball Bearing	(1)
		Front Gear Case with Ball Bearing	(1)
	42-92-0056	Gear Case Cover	(1)
		Planetary Gear	(3)
		Ball Bearing	(1)
	06-82-0079	M3 x 22mm Pan Hd. ST T-10 Screw	/ (1)
	06-82-6351	M3 x 16mm Pan Hd. ST T-10 Screw	` '
	23-28-0012	Light Pipe	(1)
			241

FIG.	PART NO.		NO. REQ.
1	34-60-0725	'C' Retaining Ring	(1)
2	45-88-1881	Double Chamfer Washer	(1)
3	40-50-1470	Spring	(1)
4	45-22-2643	Sleeve	(1)
5	02-02-0170	3.5mm Steel Ball	(1)
6	40-50-0008	Anvil Spring	(1)
7	34-60-0002	Retaining Ring	(1)
8	45-88-0177	Washer	(1)
9		Ball Bearing	(1)
10		Front Gear Case with Ball Bearing	(1)
11	42-92-0056	Gear Case Cover	(1)
28		Planetary Gear	(3)
30		Ball Bearing	(1)
40	06-82-0079	M3 x 22mm Pan Hd. ST T-10 Screw	(1)
41	06-82-6351	M3 x 16mm Pan Hd. ST T-10 Screw	(7)
42	23-28-0012	Light Pipe	(1)
43		Housing Cover - Right Housing	(1)
44	45-24-2553	Forward/Reverse Shuttle	(1)
45		Housing Support - Left Housing	(1)
46	42-70-0058	Housing Clip	(1)
47		Belt Clip	(1)
48	05-88-1015	M2.5 x 6mm Pan Hd. Phillips Mach. S	Sc (1)
49		Fuel Gauge Label	(1)
50	14-30-0028	Front Gear Case Assembly	(1)
51	14-46-0004	Pulse Unit (Sealed System)	(1)
52	14-30-0123	Gear Case End Cap Assy. with Gears	s (1)
53	44-66-0037	Gear Case End Cap with Ball Bearing	g (1)
54	14-20-2555	Electronics Assembly	(1)

Rotor Assembly

(1)

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16-01-1046

K42A

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> NOTE: Assemble the three planet gears (28) on

posts of pulse unit (51). Place gearcase end cap (53) onto pulse unit. Turn anvil on pulse unit to rotate gears to seat end cap properly. Align tab on end cap with notch in the gear case to install.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
56	42-70-0495	Belt Clip Kit	(1)
57	31-44-2551	Housing Kit	(1)
58	12-20-1551	Service Nameplate	(1)
59	10-20-2553	Spanish/French Warning Label	(1)
60	42-55-2551	Zippered Tool Bag	(1)
62	45-88-1882	Nylon Gearcase Washer	(1)

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When servicing, remove 90-95% of the existing grease prior to installing Type 'J'. Original grease maybe similar in color but not compatible with 'J'.

FIG. LUBRICATION (Type 'J' Grease, No. 49-08-4220):

- 10 Coat anvil opening in the front of the gear case with grease.
- 51 Lightly coat front washer surface of Pulse Unit (51) with grease, place a dab in the ball slot of anvil.
- 28.53 Lightly coat the inside gear teeth of ring gear end cap (53) and the gear teeth of the planet gears (28) with grease.
- Coat pinion of rotor assembly (55) with grease. 55

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